

Date: Thursday, 2/9/2006 1:49:43 PM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: CLAMP
Job Number	: 25770		
Estimate Number	: 10623		
P.O. Number	: N/A	Part Number	: D2947
This Issue	: 2/9/2006	S.O. No.	: N/A
Prsht Rev.	: NC	Drawing Number	: D2947 REV A1
First Issue	: N/A	Project Number	: N/A
Previous Run	: N/A	Drawing Revision	: A1
	Type : PURCHASED PARTS	Material	: N/A
Written By	: <u>SEE COMMENT BELOW</u>	Due Date	: 2/21/2006
Checked & Approved By	: <u>06.02.10</u>	Qty:	200 Um: Each
Comment	: Est: A 00:01.14 New issue EC		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O: GEI 0000055806/02/13

Laser cut as per Dwg D2947

Material release note required

200

2.0	D2947B	Clamp
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Comment: Qty: 1.0000 Each/Unit Total: 200.0000 Each(s)

Clamp

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Receive & Inspect for Transit Damage

Ensure Material Release Note is attached

C206/03/17200C206/02/28200

4.0	QC6	DIMENSIONAL CHECK
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Comment: DIMENSIONAL CHECK

(9.312" center to center)

06-03-20200

5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1

1- Deburr any rough edges

~~2- Bend as per Dwg D2947~~N/A06/04/01

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 2/9/2006 1:49:44 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CLAMP

Job Number: 25770

Part Number: D2947

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



193 *06-04-03* *PRO*

Comment: INSPECT WORK TO CURRENT STEP

7.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Tumble

5A0 06:04:02

193

8.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

57376

06/4/5 *193*

9.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

06/04/06 *193*


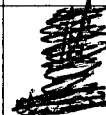
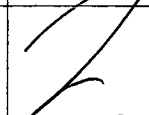
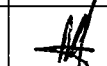

Job Completion



06-04-05

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes (No) DQA: PD Date: 06/04/06
 QA: N/C Closed: _____ Date: _____

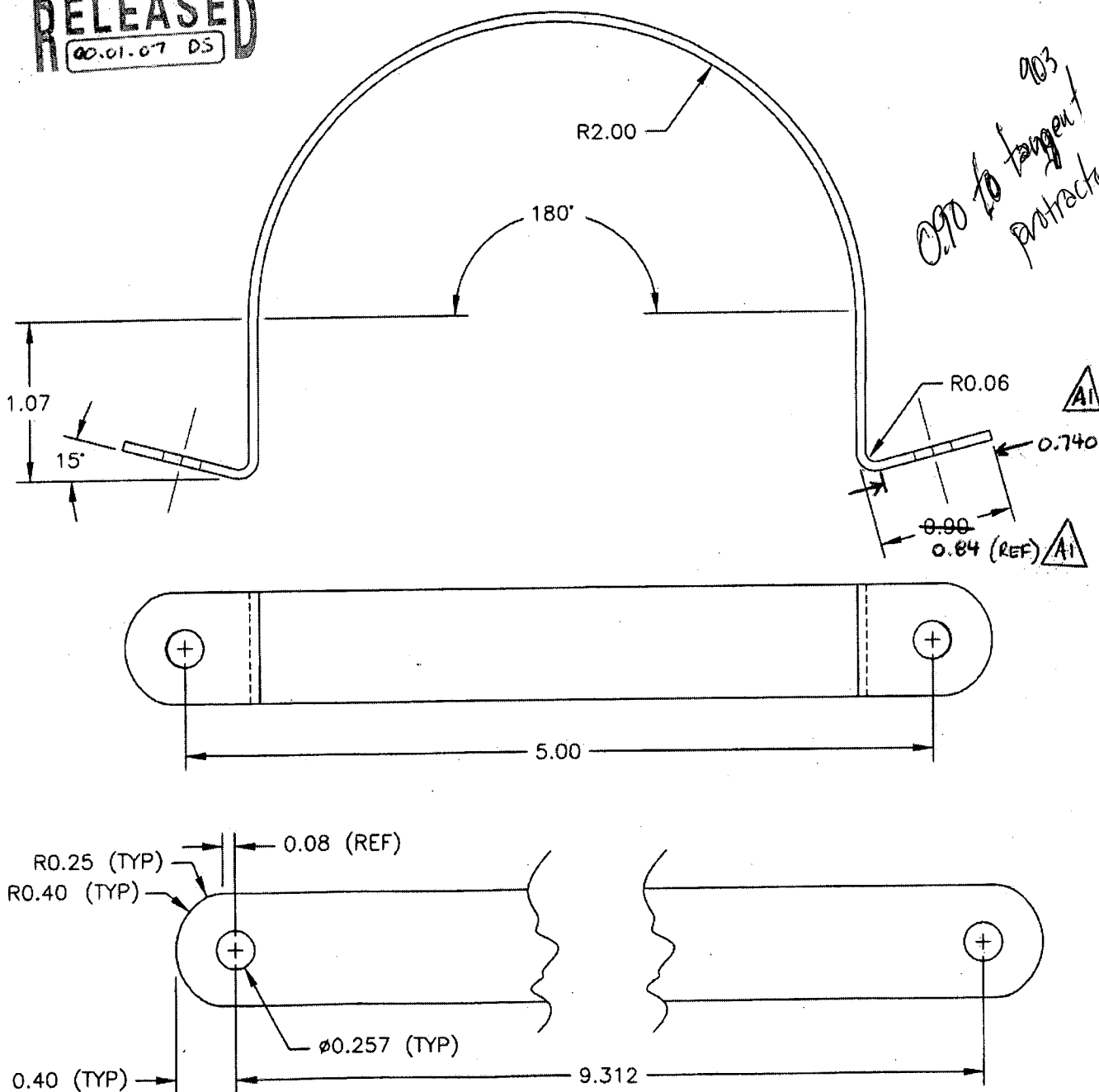
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
06.03.02	4	0.84 dimension is 0.90		THESE PARTS ARE UNACCEPTABLE. DO NOT FIT HOLE WITH 0.2274 RADIUS BLOCKS. RETURN TO VENDOR. Ensure Supplier has up to date Drawg's.	 06.03.02	 06.03.02	 06.03.02	 06.03.02

NOTE: Date & initial all entries



DESIGN 1	DRAWN BY CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED 1	APPROVED 1	DRAWING NO. D2947	REV. A SHEET 1 OF 1
DATE 00.01.06		TITLE CLAMP	SCALE 1:1
A	00.01.06	NEW ISSUE	

RELEASED
00.01.07 DS



D2947 FLAT PATTERN

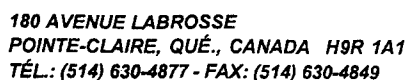
MATERIAL: AISI 304/316 SS 0.063 THICK x 0.75 WIDE
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
ALL DIMENSIONS ARE IN INCHES

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT

Copyright 2000 by DART AEROSPACE LTD

WITHOUT NOTICE
WORK ORDER
NO. 25770

01.09.07 Add 0.740 dimension; 0.84 was 0.90 CP



VENDU À / SOLD TO



DATE DE LIVRAISON SHIPPING DATE	N° BON DE LIVRAISON SHIPPING MEMO NO
2006/02/24	0331675

EXPÉDIÉ À / SHIPPED TO

DART AEROSPACE LTD
1270 ABERDEEN ST.
HAWKESBURY, ON, K6A 1K7

DART AEROSPACE LTD
1270 ABERDEEN ST.
HAWKESBURY, ON, K6A 1K7

TOUTES LES RÉCLAMATIONS DOIVENT ÊTRE FAITES EN DEDANS DE 5 JOURS DE LA RÉCEPTION
ALL CLAIMS MUST BE MADE WITHIN 5 DAYS OF RECEIPT OF GOODS.

REC'D PAR / RECEIVED BY

CERTIFICATE OF COMPLIANCE
CERTIFICAT DE CONFORMITE



Membre de / A Member of **Thomas & Betts**

180 LABROSSE AVENUE
POINTE CLAIRE, QC
H9R 1A1

DART AEROSPACE LTD
1270 ABERDEEN ST.
HAWKESBURY, ON K6A 1K7

CERTIFICATE NO.	3	OUR JOB NO	J0139530	SHIPPING MEMO	0331675	
ITEM	QUANTITY	PURCHASE ORDER	PART NUMBER	REV	NAME	DWG ISSUE
---	200 PCS	PO00000558	D2947	A	CLAMP	A
MATERIAL		SUPPLIED BY		MAT. REL. NO.		
S.S.T 304		THYSSENKRUPP NIROSTA		483081 ATT'D		

	PROCESS	PROCESSOR	RELEASE NOTE #
1	FIRST ARTICLE INSPECTION REPORT ON FILE	GFI	CONFORMS
2			
3			
4			
5			
6			
7			
8			
9			

WE HEREBY CERTIFY ALL THE PARTS COVERED BY THIS CERTIFICATE HAVE BEEN MANUFACTURED FROM MATERIAL SUPPLIED ON RELEASE NOTE SHOWN ABOVE AND THAT ALL PARTS HAVE BEEN INDIVIDUALLY INSPECTED AND CONFORM TO THE DRAWINGS AND PURCHASE ORDER REFERENCED ABOVE.

DATE **24 FEBRUARY 2006**

G.F.I. Q.C. REP.

Dalton H. Smith

**LES MÉTAUX
SPÉCIALISÉS**



Programme d'Assurance Qualité Enregistré / Registered Q.A. Program
ISO 9001:2000 / AS9100A

**LETTRE DE CONFORMITÉ
LETTER OF COMPLIANCE**

G.F.I. Inc.

Date.: le 14 octobre 2004

Votre commande.: 64334
Your order no.:

Notre commande.: 831963
Our order no.:

DESCRIPTION:

2) 20 mcx. .060" x 48" x 96"

La présente certifie que le matériel décrit ci dessus s'inscrit dans la norme mentionnée ci dessous et que le tout est conforme aux demandes stipulées dans la commande ci haut mentionnée:

This is to certify that the material above is within the following specifications and conforms to the requirements of the purchase order referenced above:

304 2B
2) lot 483081

Bien à vous,

Yours very truly,

John Raymond